

SPECIFICATIONS

VTI 440 VTI 460

MACHINE SPEED PACK DIMENSIONS SEALABLE FILMS MAXIMUM FILM WIDTH	•	Up to 100 packs/min. 50 - 480 mm. / 2"-18.8" (Up to 8 80 - 400 mm. / 3"-15.7"	Up to 60 packs/min. 50 mm. / 33.4" with double pull) 150 - 600 mm. / 7 6"-26.6"	
PACK DIMENSIONS Wid SEALABLE FILMS	•	` '	• •	
SEALABLE FILMS	lth	80 - 400 mm. / 3"-15.7"	150 - 600 mm. / 7 6"-26.6"	
MAXIMIIM EII M WIDTH		LDPE,MOPP,PP Cast,BOPP and Laminated		
MAXIMUM FILM WIDTH		850 mm. / 33.4"	1250 mm. / 49.2"	
MAXIMUM FILM ROLL DIAMETER		550 mm. / 21 "	550 mm. / 21 "	
CORE DIAMETER		76 mm./ 3"	76 mm./ 3"	
MAX. PRESSURE ON HORIZONTAL JAWS		6.500 Nw	10.000 Nw	
OPERATING TEMPERATURE		From 0°C to 40°C		
ELECTRICAL SPECIFICATIONS Volta	age	230 / 400 V. triphase + N + T - 50/60 hz. +/-10%		
Consum	nption	6 kVA. / 230-400 V.	8 kVA. / 230-400 V.	
AIR CONSUMPTION		0,8 Nl/cycle (6 bar)	1,2 Nl/cycle (6 bar)	
NOISE LEVEL	E LEVEL		Under 80 db	
APROXIMATE WEIGHT		1.000 kg.	1.400kg.	
DIMENSIONS (AxBxC)	22	200 mm. x 1569 mm. x 1905 mm. / 86.6"x 61.7"x 75"	2700 mm. x 1955 mm. x 2521 mm. / 106.2 "x 77" x 99.	

ULMA reserves the right to change the specifications without prior notice.



ULMA Packaging

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ULMA Packaging, S. Coop.
B° Garibai, 28 - Apdo. 145
20.560 OÑATI (Gipuzkoa) SPAIN
Tel.: +34 - 943 73 92 00
Fax: +34 - 943 78 08 19
Web: www.ulmapackaging.com
e-mail: info@ulmapackaging.com



VTI 400 Vertical

Vertical wrapping machine



VTI 400



Pillow pack: Film BOPP, Laminated or Polyethylene









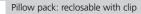












VTI 400 machine is an intermittent vertical form fill and seal machine for packing many types of products.

The main characteristic of the machine is the flexibility and versatility to produce a wide range of types and dimensions of packs and the ability to focus on food or non-food

The design has been focused on having a robust, reliable and intuitive machine, using for that purpose mechanical drives commanded by AC motors, the latest generation of electrical components, and an industrial PC with a friendly usable touch screen with icons.

Additionally, the machine is integrated by a wide range of options depending on the product and customer requirements, always guaranteeing the optimal solution.

TECHNICAL CHARACTERISTICS

- ► A.C. driven cross seal jaw.
- ▶ Pulling belts driven by A.C. motor and universal joints.
- ► Closed structure frame construction.
- ▶ One piece film former.
- ▶ Industrial PC with touch screen (B&R 5").
- ► Capacity to program data for 100 items.
- ▶ Machine functions integrated in the screen.
- ► Automatic detection of faults in the sealing temperatures and air pressure of the machine, guaranteeing good sealing all time.
- ► Key controlled access to different operator levels.
- ► Horizontal seal obstruction detection.
- ► Automatic detection for the end of film roll.
- ▶ Motorized centering of film roll holders.
- ► Easy interface with peripheral equipment. ▶ Designed and manufactured in accordance with the (98/37/CEE) Safety regulations.
- ► LAN Ethernet connection.

MAIN OPTIONAL ELEMENTS

- Stainless steel version.
- ► 45° inclined version.
- ▶ Left hand cabinet mounting to allow for dual machine loading.
- Film splicing table to facilitate quick roll changes.
- ► Printed film registration system.
- ► Gas injection system for modified atmosphere packaging.
- ► Vacuum belt film feed system.
- ► Special PE jaws, for high speed applications.
- ▶ Ultrasonic seal jaws.
- ► Motorised film tracking + film tension control.
- ► Automatic self-centering film roll.
- Static eliminators.
- ▶ Bag vibrator to settle the product.
- ► Flat bottom package with center or side seal.
- ► Special easy open knife shapes.
- ► Strings or double bag.
- ► Eurolock and handle punching systems.
- ▶ MODEM connection, ONLINE analyse.
- ▶ Coders, labellers.
- ▶ Product discharge belts.
- Zipper dispenser.
- ► Integrated clipping unit.





Stable base "Gusseted bottom"